



TEST REPORT

REPORT NO. : 2002KL1168

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Applicant : GROUP STEEL CORP. (M) SDN. BHD.
No. 180, Kawasan Industri Ayer Keroh
75450 Ayer Keroh
Melaka

Product : PPGI Sheet

Reference standard/ Method of test : Company Test Method – Carbon Staining Resistance Test

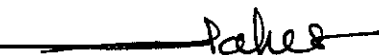
Description of sample : Received one (1) sample of PPGI Sheet for testing which was labeled as:


Brand : Conventional PPGI
Model : Dawn Blue
Serial number : GQE-411D
Marking : D

Date received : 28th November 2002

Job No. : 02TSC4208

Issue date : 19th December 2002


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(HAHNAS MAHBUT)
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Test Results

Sample : PPGI Sheet
Brand : Conventional PPGI
Model : Dawn Blue
Serial number : GQE-411D
Marking : D
Type of test : Carbon staining resistance test
Test method : Company test method

Test procedure :

1. Measure the colour of the panel using Color Spectrophotometer and record the CIE Lab reading.
2. Shaking the container of carbon powder solution and than pouring sufficient of prepared carbon powder solution (5% w/w of carbon black powder pigment) on the panel in water droplet form.
3. Put those panels into oven with a consistent temperature of 70°C for 2 hours.
4. After the dried powder is removed, gently wash the stain area with cotton cloth.
5. Remeasured the colour of panel by using Spectrophotometer and check its colour difference (ΔE).

<i>No</i>	<i>Type of Test</i>	<i>Result</i>
1.	Carbon staining resistance a) Computing the colour of panel by using the CIE System Observation angle : 10° Illuminants : D 65	$\Delta E = 10.2$



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