

TEST REPORT

REPORT NO. : 2006KL0603

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Applicant : GROUP STEEL CORP. (M) SDN. BHD.
180 Kawasan Industri Ayer Keroh,
Ayer Keroh, 75450 Melaka

Product : Prepainted Galvanized Steel Sheet

Reference standard/
Method of test : 1) ASTM B117-03: Standard Practice for Operating Salt Spray (Fog) Apparatus.
2) ASTM D 610 - 01: Standard Test Method for Evaluating Degree of Rusting on Painted Steel Surfaces.
3) ASTM D714-02e1 Standard Test Method for Evaluating Degree of Blistering of Paints

Description of sample : Received two (2) set samples of **Prepainted Galvanized Steel Sheet** for testing, which were marked as:

Brand

1. Everfresh
2. Clean Colorbond

Marking

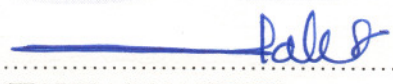
- 3 pieces Sample G (75mm x 150mm)
- 3 pieces Sample B (75mm x 150mm)

Date received : 24th April 2006

Job No. : J20065080419

Issue date : 23rd June 2006


.....
(ABDUL AZIZ HARON)
Senior Technical Executive


.....
(HAHNAS MAHBUT)
Manager
Chemical Testing Section
Building 16
SIRIM QAS International Sdn. Bhd.

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Test Results

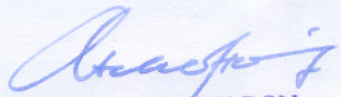
Product : Prepainted Galvanized Steel Sheet
Brand : Everfresh
Marking : 3 pieces Sample G (75mm x 150mm)
Test Method : ASTM B117-03: Standard Practice for Operating Salt Spray (Fog) Apparatus

Test condition:

Duration of exposure : 1000 hours
Temperature exposure zone : 35°C
Salt solution used : 5% of NaCl
pH of collected solution : 6.8
Volume of salt collected in ml/h/80 cm² : 1.3 ml/hr

No.	Type of test	Results
1.	Salt Spray Resistance Test	
1.1	Evaluating degree of rusting on painted steel surface based on ASTM D 610-01*	There was no red rust present. The evaluation of white rust was at Rust Grade 9-G (0.03% Rusted)
1.2	Evaluating Degree of Blistering of Paints based on D714-02e1	There were blisters observed at rating size 2 - few.

Note: * The degree of rusting grade based on ASTM D610 - 01 is depicted in the Appendix.


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Test Results

Product : Prepainted Galvanized Steel Sheet
Brand : Everfresh
Marking : 3 pieces Sample G (75mm x 150mm)
Test Method : ASTM B117-03: Standard Practice for Operating Salt Spray (Fog) Apparatus




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Test Results

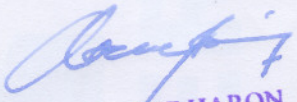
Product : Prepainted Galvanized Steel Sheet
Brand : Clean Colorbond
Marking : 3 pieces Sample B (75mm x 150mm)
Test Method : ASTM B117-03: Standard Practice for Operating Salt Spray (Fog) Apparatus

Test condition:

Duration of exposure : 1000 hours
Temperature exposure zone : 35°C
Salt solution used : 5% of NaCl
pH of collected solution : 6.8
Volume of salt collected in ml/h/80 cm² : 1.3 ml/hr

No.	Type of test	Results
1.	Salt Spray Resistance Test	
1.1	Evaluating degree of rusting on painted steel surface based on ASTM D 610-01*	There was no red rust present. The evaluation of white rust was at Rust Grade 9-G (0.03% Rusted)
1.2	Evaluating Degree of Blistering of Paints based on D714-02e1	There were blisters observed at rating size 6 - few.

Note: * The degree of rusting grade based on ASTM D610 - 01 is depicted in the Appendix.


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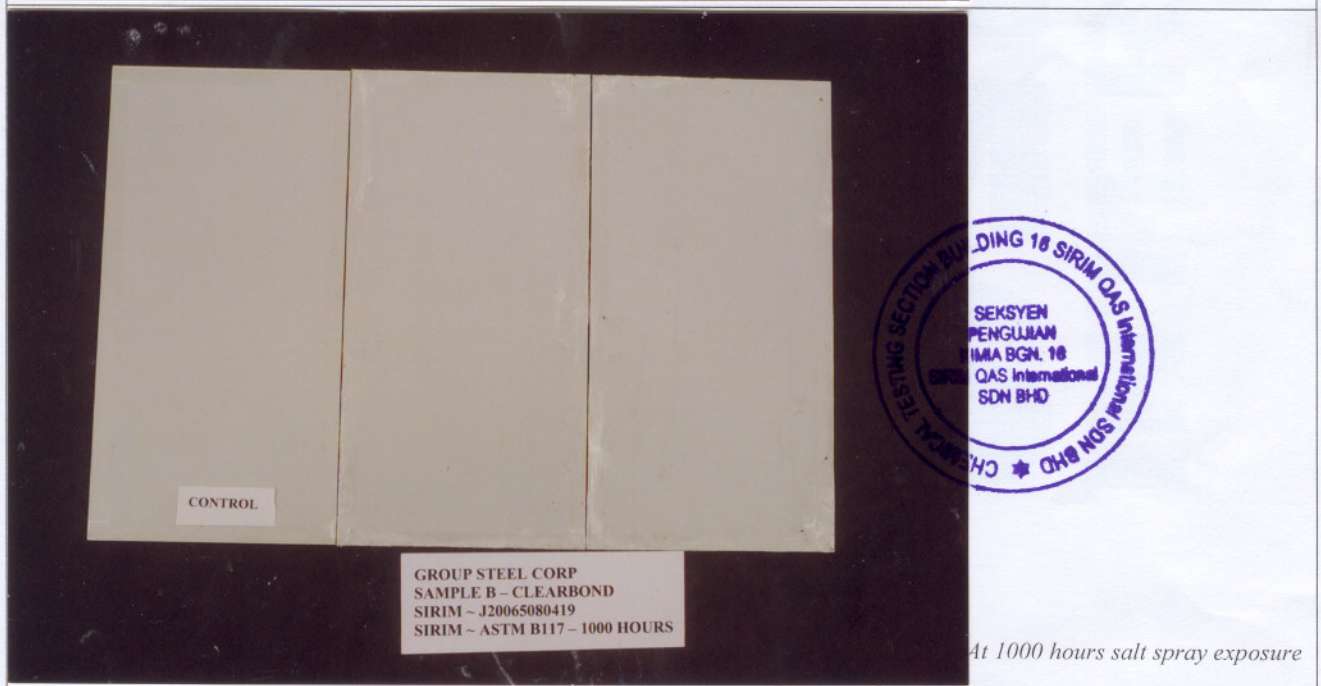
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Test Results

Product : Prepainted Galvanized Steel Sheet
Brand : Clean Colorbond
Marking : 3 pieces Sample B (75mm x 150mm)
Test Method : ASTM B117-03: Standard Practice for Operating Salt Spray (Fog) Apparatus




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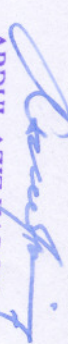
Appendix

Test Method : ASTM D 610 - 01: Standard Test Method for Evaluating Degree of Rusting on Painted Steel Surfaces.



FIG. 1

FIG. 1 Examples of Area Percentages


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